

# Accessories

## NETWORKS



### Accuset

Accuset significantly increases the operational flexibility provided by Simple Networks and PLC Networks. In addition to 16 programmable memories for board thickness, the system has four operational modes.

- Manual Mode – the system operates purely manually
- Auto up / Auto down mode – each flick of the up/down switch raises or lowers the head by the programmed amount
- Pattern Mode – 16 standard cutting patterns can be programmed into the system
- Reference Mode – the system can remember the position of the head on the last cut made on two sides of the cant. Ideal for grade sawing operations.



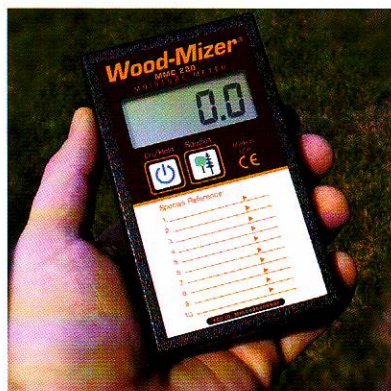
### PLC Networks

PLC Networks for sawmills equipped with AC up/down motors. The PLC Networks was developed for our AC range of sawmills which use 380 V AC for all motors. The functionality is very similar to that of the Simple Networks with the capacity for two operator programmable dimensions, which can be selected at the touch of a button. The ability to preprogramme frequently used dimensions and instantly recall them increases productivity and accuracy, which, in turn, increases profitability from your sawing operation. PLC Networks also features upper and lower head limits and built in calculator, referenced to the bed, to enable you to cut a preset thickness right down to the last cut.



### SW Networks

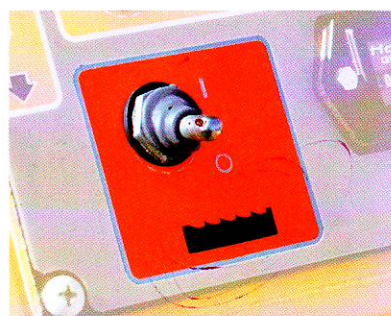
SW networks increases productivity and accuracy using rugged electronics to quickly position the head for the next cut. Available for both AC and DC mills the SW networks is easy to use and allows you to change board sizes very quickly, without the need to preprogramme every dimension needed.



### Moisture Meter

This moisture meter packs everything you need for accurate moisture readings into an easy-to-use handheld unit. Its compact design is perfect for use by flooring professionals, wood products manufacturers, serious woodworkers and hobbyists, and anyone who requires accurate moisture measurement technology. The pin-free, electromagnetic wave sensor technology takes accurate measurements without destroying a board. The new microprocessor design provides improved

measurement and calibration stability. The operator-selectable species settings eliminate time-consuming manual corrections. The digital LCD moisture-content display is extremely easy to read. The meter is capable of a „hold“ mode that can freeze the reading on the LCD display for easy viewing. It features a two-button interface, and has an increased measurement range of 5% - 30%.

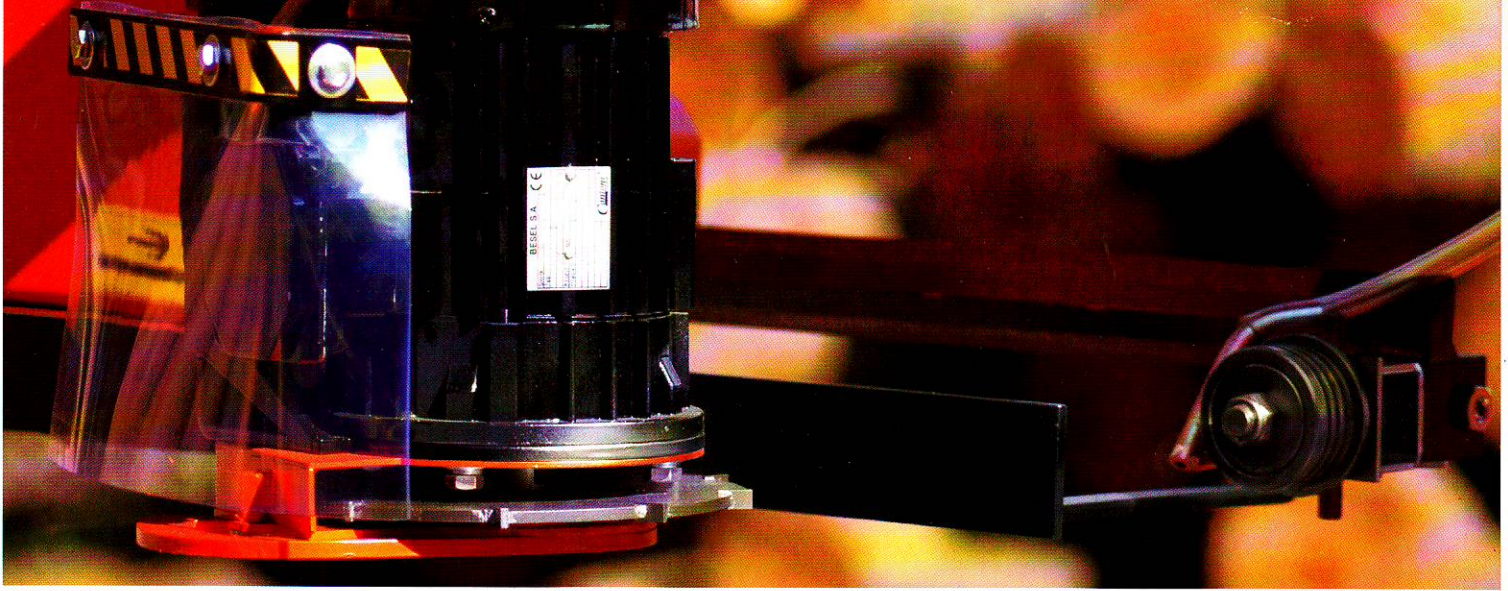


### Auto Clutch

Auto Clutch is to sawmills what power windows are to cars. With just the flick of a finger, you can engage the clutch and rev up the motor. Flip the switch in the other direction, and the blade will stop as the engine returns to idle. It's that simple.

Not available on the LT10, LT15 and LT20.

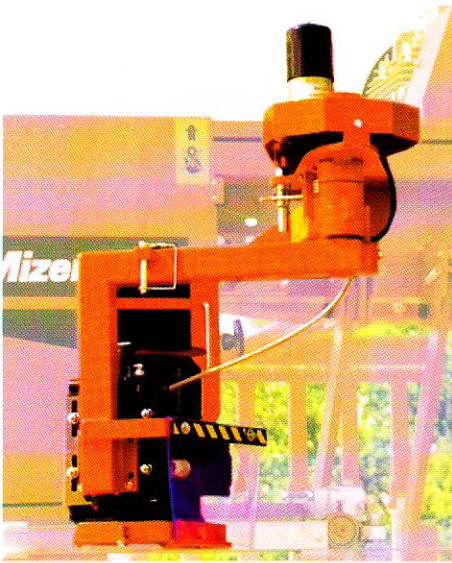




*de bark*

### Debarker – LT40 & LT70 sawmills

Say good-bye to the days of power-washing your logs. A Wood-Mizer debarker cleans up the log before each cut, preventing your blades from hitting mud, rocks, or thick bark. The debarker's 0.75 kW motor will help you keep your blades in great shape between sharpenings and extend overall blade life. And the less time you spend changing your blades, the more time you'll spend sawing.



### Remote Operator Stand

The operator console is fitted with everything needed to control the sawing head, full hydraulic controls for log handling, and networks for automatic dimensioning. Only available for LT40 and LT70 M beds.

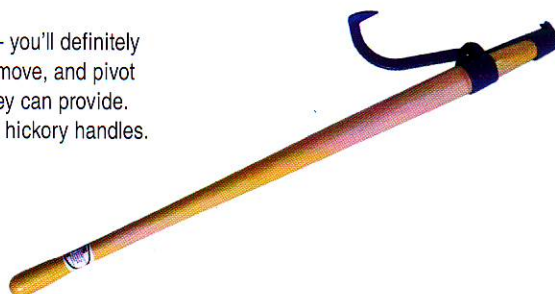
### Debarker – LT15 & LT20 sawmills

Every LT15 (AC models) and LT20 sawmill comes prewired and ready to fit the optional debarker, which extends blade life by pre-cleaning the log.

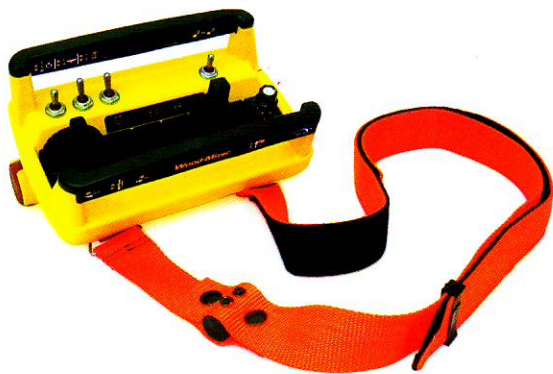


### Cant Hook

You may not be able to move the world, but if you want to move logs – you'll definitely need cant hooks. These traditional logger's tools are used to roll, lift, move, and pivot logs. Until you've tried them, you won't believe how much leverage they can provide. Our cant hook is made from special hardened steel and feature 1.2 m hickory handles. You'll need two for basic log handling.







### Wireless Remote

The NEW Wood-Mizer Wireless Remote conveniently operates three of the company's thin-kerf sawmills. The LT20, 40 & 70 are now available with the optional Wireless Remote on new mills only. With this unit, sawyers operate the up/down, forward/reverse, blade guide arm, debarker, and autoclutch head controls from any practical viewing distance around the mill; ensuring the best view of the work area. The remote is designed to be worn either around the waist or with the standard break-a-way shoulder strap; placing the joystick and toggle controls at the user's fingertips. It has rechargeable batteries, protected in a weatherproof box, and features armored & robust technology that prevents interference from "frequency hopping." Wood-Mizer's new Wireless Remote offers the operator Dual Controls: the flexibility and versatility to use the standard controls and walk with the mill or switch to the wireless control unit for improved visibility and the freedom to operate from any position around the mill.

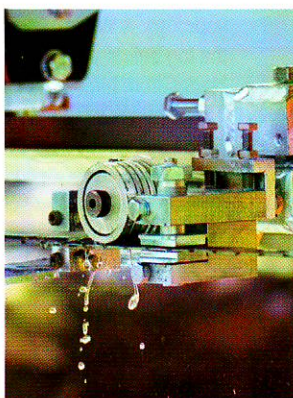
*Ask your representative for more information and list of models available with the Wireless Remote.*



### LubeMizer High Performance Sawing System

The LubeMizer system helps melt away sap with ease. It features an adjustable electronic flow controller and pump that applies a special lubricating solution to both sides of the blade. LubeMizer additive can be used in small amounts for a little sap and used in the continuous mode to tackle blades with encrusted sap.

(Currently, the LubeMizer High Performance Sawing System is available as an option on new Wood-Mizer mills, and as a retrofit kit for our non-remote, 12-volt mills built after April 1997).



### LubeMizer Additive

This pre-mix solution is poured into the water bottle and intensifies blade cleaning. No measuring required.

### Loading Ramps

Provides easy loading of logs when used with the optional manual winch.



LT10



LT20 and LT20B

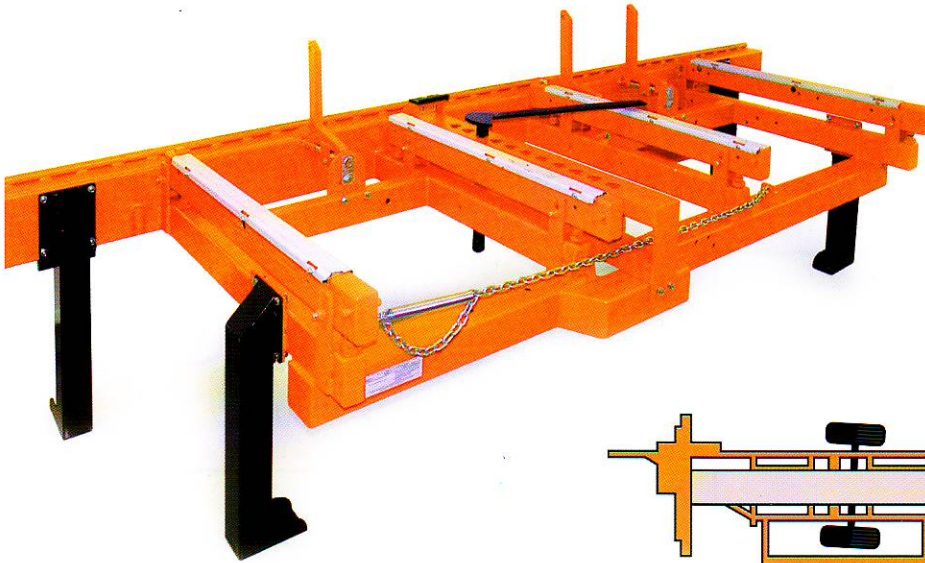


## Bed Extensions

Most Wood-Mizer portable sawmills can handle just about any log length imaginable.

### • Professional Bed Extensions (LT20, LT40, LT70):

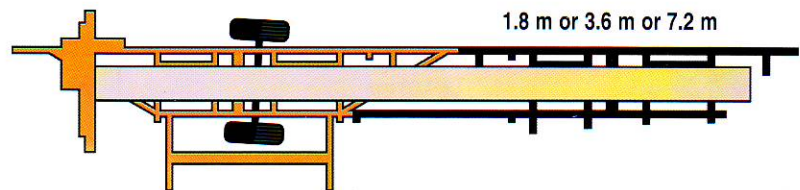
You can add 1.8 m or 3.6 m or 7.2 m extensions to the existing bed, and tackle super-long logs with ease.



1.8 m Extensions  
3.6 m Extensions  
7.2 m Extensions

(Not available on the LT10, LT15 and LT20B.)

TOP VIEW

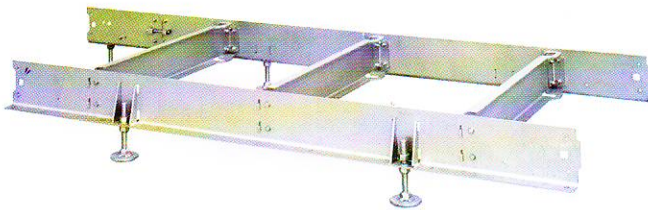


1.8 m or 3.6 m or 7.2 m

SAWMILL

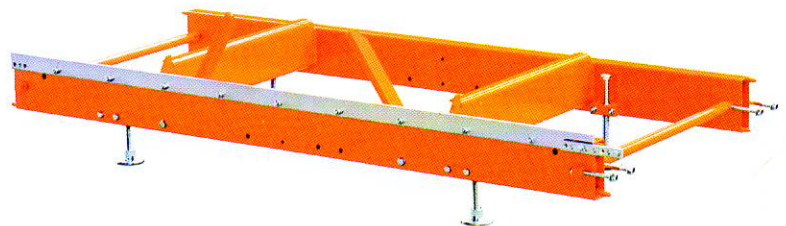
BED EXTENSION

### • Segmented Bed Extensions (LT10, LT15, LT20B):



Increases cutting length by 1.95 m each.  
No practical limit to maximum length.

Bed Section: 1.95 m (LT10 only)



Bed Section: 1.95 m or 2.7 m  
No practical limit to maximum length.

Bed Section: 1.95 m or 2.7 m (LT15 only)



Increases cutting length by 2.00 m each.  
No practical limit to maximum length.

Bed Section: 2.00 m (LT20B only)